# Room-temperature continuous-wave operation of Ti:sapphire buried channel-waveguide lasers fabricated via proton implantation

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Fabrication and laser operation of proton-implanted Ti:sapphire buried channel waveguides is reported for the first time to our knowledge. Without any postimplantation annealing of the structures, continuous laser operation near 780 nm was demonstrated at room temperature at an absorbed pump power threshold of 230 mW. Single-transverse-mode laser emission was observed with measured beam propagation factors  $M_\chi^2$  and  $M_\chi^2$  of 1.5 and 1.2, respectively. An output power of 12.4 mW for 1 W pump power was obtained with an output coupler of 4.6% transmission at the signal wavelength. Higher output powers were measured in waveguides with larger cross sections exhibiting multimode laser emission. © 2006 Optical Society of America

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Proton implantation has recently attracted interest for fabrication of waveguide lasers, because protons, compared to higher-mass ions, allow for larger penetration depths and, therefore, can lead to deeper damage profiles. They also create less damage in the guiding region, which extends the prospects of developing waveguide devices. This method has recently been proved capable of producing low-loss (~0.7 dB/cm) buried channel waveguides in undoped sapphire crystals without any postimplantation annealing.

Ti:sapphire is a widely used laser system with broad tunability (650-1100 nm), which makes it suitable for the development of short pulse and broadly tunable lasers, 3 with potential applications in areas as diverse as biomedical imaging, spectroscopy, sensing, and microscopy. Due to its low peak emission cross section and the short fluorescence lifetime, Ti:sapphire lasers require high pump-power densities to achieve efficient cw lasing. Development of miniature Ti:sapphire channel waveguide lasers would offer the possibility to achieve low laser thresholds as a result of the confinement of the laser and pump modes. Such lasers have been realized in planar waveguide geometry via pulsed laser deposition (PLD),4 and in channel waveguide geometry via thermal diffusion of Ti<sub>2</sub>O<sub>3</sub> into sapphire, <sup>5</sup> and a combination of PLD and photolithography-Ar+-beam

milling, <sup>6</sup> respectively. However, the indiffused channel waveguides showed low slope efficiencies, typically of the order of  $\sim\!0.1\%$ , <sup>5</sup> while those produced by the latter method exhibited relatively high propagation losses ( $\sim\!1.8$  dB/cm). These losses can be an unavoidable consequence of the PLD process itself and may, therefore, limit the prospects for future device developments.

Here, we report, for the first time to our knowledge, the laser operation of Ti:sapphire buried channel waveguides fabricated by proton implantation. To date, lasing action in proton-implanted crystalline waveguides has been demonstrated in garnet-based (Nd:YAG) planar structures with guidance in one direction only.<sup>1,7</sup>

Implantations were performed with high-energy protons (0.5–1 MeV) resulting in negative refractive index changes of the order of –0.5 to –1% for a 1 MeV proton beam and doses between  $2\times10^{16}$  and  $4\times10^{16}~\rm H^+/cm^2$ . The Ti:sapphire crystal was uniformly doped with 0.12 wt. % Ti<sub>2</sub>O<sub>3</sub>, which is rather at the high end of the range used for commercial Ti:sapphire lasers. Figure 1 shows the implantation design of a 5  $\mu m$  deep and 10  $\mu m$  wide channel waveguide. Light guidance in the vertical direction was achieved by fabricating one upper and two lower barriers inside the crystal, with proton energies of 0.5, 0.95, and 1 MeV and doses of  $0.5\times10^{16},\,1\times10^{16},$  and

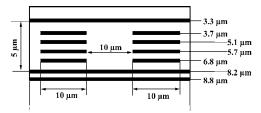


Fig. 1. Schematic (not to scale) of the implantation design of a waveguide with a cross section of  $10~\mu\text{m}\times5~\mu\text{m}$ . Dark stripes represent the optical barriers. Their distance from the top surface of the sample is also indicated.

1×10<sup>16</sup> H<sup>+</sup>/cm<sup>2</sup>, respectively. To realize horizontal confinement, sidewalls consisting of four vertically stacked low refractive index barriers were produced via implantation through 10 or 15  $\mu$ m wide slits<sup>8</sup> with a 1 MeV proton beam at four different angles of incidence of 65°, 55°, 50°, and 40° and corresponding doses of  $4\times10^{16}$ ,  $8\times10^{16}$ ,  $8\times10^{16}$ , and 4  $imes 10^{16}~\mathrm{H^+/cm^2}.$  By varying the angle of incidence instead of the ion energy, larger radial dispersion of the proton beam and in turn production of optical barriers with a larger width in the normal direction was achieved. As a result, several parallel 5 µm deep buried channel waveguides with widths of 10, 15, and 25 µm were fabricated. Prior to the optical characterization, the end faces of the sample were polished perpendicular to the channel waveguides to a high optical quality and a length of 5.1 mm.

The fluorescence spectral emission of protonimplanted Ti:sapphire buried channel waveguides recorded at room temperature (RT) using an Ar<sup>+</sup> pump laser was very similar to that of the unimplanted bulk crystal and centered at 780 nm with a FWHM of 180 nm. Nondestructive propagation loss measurements in the channel waveguides were performed via self-pumped phase conjugation technique, 9,10 using the 720 nm output from a Ti:sapphire laser and a nominally undoped  $BaTiO_3$  crystal. The experimental setup used is described in detail elsewhere. 10 Losses of 1.0 and 1.3 dB/cm2 at 720 nm were measured for the 15- and 10- $\mu$ m-wide channels, respectively. It is suspected that narrower guides exhibit higher loss due to the stronger interaction of the modal field with their optical barriers.

Lasing experiments were performed at RT with an Ar<sup>+</sup> pump laser operating on all lines and the same optical setup for beam shaping and coupling as previously used for the loss measurements. To form the laser resonator two thin dielectric mirrors with a reflectivity of 99% and a transmission of 86% at the lasing and pump wavelength, respectively, were attached at the end faces using the surface tension of a small amount of fluorinated liquid and then by gluing their edges at the exposed parts of the faces. The output passed through a filter to block any residual pump irradiation and was then directed onto a power meter or optical spectrum analyzer (OSA) as required. CW laser action was obtained in channels with widths of 10 and 15  $\mu$ m at absorbed pump power thresholds of 230 and 260 mW, respectively. Lasing was observed near 780 nm and the output was  $\pi$  polarized regardless of the polarization state of the pump beam as a result of the larger emission cross section of the waveguide for the  $\pi$  compared to the  $\sigma$  polarization component. Figure 2 shows the laser spectral output as recorded by an OSA together with a laser mode profile (inset) originating from a channel with a width of 10  $\mu$ m. The spikes in the spectrum are due to an etalon effect from the cavity mirrors and the sample, which was evident at high pump powers. The beam propagation factors  $(M^2)$ were measured with a Coherent Modemaster beam propagation analyzer. Near-diffraction-limited laser emission was obtained from the 10- $\mu$ m-wide channels with measured  $M^2$  factors of  $M_x^2 = 1.5$  and  $M_y^2$ =1.2 for the horizontal and perpendicular direction, respectively, while the corresponding values for the 15- $\mu$ m-wide channels were  $M_x^2$ =2.5 and  $M_y^2$ =1.25. By replacing the high reflective output mirror with one having a transmission of 4.6% the threshold values increased to 260 and 290 mW for the 10 and 15  $\mu$ m wide channels, respectively. Figure 3 shows the laser output characteristics as a function of the pump power for an output coupler with 4.6% transmission. Slope efficiency values of 3% and 2.2% were obtained from the 15- and 10- $\mu$ m-wide channels, respectively, with corresponding output powers of 17.5 and 12.4 mW for 1 W absorbed power.

To investigate the consistency of the laser performance with the measured propagation loss in the channels, an upper loss limit was derived from the experimentally obtained slope efficiency  $\eta$ . For this purpose we used a model that describes the effects of transverse mode profiles on  $\eta$ , in longitudinally pumped lasers, where the guide is a single mode at both the pump and laser wavelength. According to this theory the expected value for  $\eta$  is given by

$$\begin{split} \eta &= \left(\frac{\lambda_{p}}{\lambda_{l}}\right) \left(\frac{-\ln(R_{2})}{-\ln(R_{1}R_{2}) + 2l\,\alpha_{L}}\right) \\ &\times \eta_{q} \left(\frac{W_{lx}W_{ly}(2W_{px}^{2} + W_{lx}^{2})^{1/2}(2W_{py}^{2} + W_{ly}^{2})^{1/2}}{(W_{px}^{2} + W_{lx}^{2})(W_{py}^{2} + W_{ly}^{2})}\right), \end{split} \tag{1}$$

where  $\lambda_l$ =780 nm is the laser and  $\lambda_p$ =501 nm is the pump wavelength (the average of the two strongest

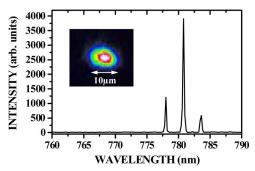


Fig. 2. (Color online) Laser emission spectrum and mode intensity profile (inset) from a Ti:sapphire buried channel waveguide with 5  $\mu$ m height and 10  $\mu$ m width. Individual lasing spikes represent etalon effects.

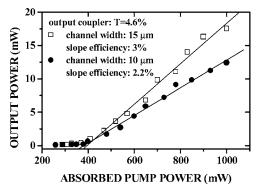


Fig. 3. Output power characteristics from two buried channel waveguides with 5  $\mu$ m height and widths of 15 and 10  $\mu$ m as a function of the absorbed pump power.

emission lines at 488 and 514 nm was assumed),  $\boldsymbol{R}_1$ =0.99 and  $R_2$ =0.954 are the reflectivities of the laser cavity input and output mirrors,  $\alpha_L$  is the propagation attenuation coefficient, l is the waveguide length, and  $\eta_q$  is the pump quantum efficiency. Depending on the doping level and the crystal growth conditions the reported values for  $\eta_q$  vary from 0.42 to 0.8. Based on our rather high doping level and on these references we assumed a working value of 0.5 for our crystal. Low quantum efficiencies are expected for lasers operated at room temperature due to the increase in the proportion of nonradiative decay, which in turn is induced by the rise in temperature of the laser medium. The last term in Eq. (1) is the effective overlap of the pump with the lasing mode inside the waveguide, and  $W_{lx}$ ,  $W_{ly}$ ,  $W_{px}$ , and  $W_{py}$  refer to the  $1/e^2$  intensity radii for the laser and pump modes in the horizontal and vertical planes, respectively. For the 10- $\mu$ m-wide channels, exhibiting single-mode laser emission the sizes of the pump and the lasing modes were  $W_{px}$ =3.3  $\mu m$  by  $W_{py}$ =2.5  $\mu m$  and  $W_{lx}$ =3.5  $\mu m$  by  $W_{ly}$ =2.9  $\mu m$ , respectively. From Eq. (1) for  $\eta$ =2.2%, we obtain an upper loss

limit of <1.9 dB/cm. Considering that this value also accounts for losses due to imperfect cavity mirrors attachment and end face polishing we conclude that this estimated loss is in reasonable agreement with the value obtained by the SPPC technique (1.3 dB/cm). Apart from scattering in the channels another reported source of loss for Ti:sapphire lasers is reabsorption of the lasing wavelength.<sup>2,12</sup> This effect can result from the presence of Ti<sup>3+</sup>-Ti<sup>4+</sup> pairs, which have increasing influence in crystals with high concentration of Ti<sub>2</sub>O<sub>3</sub>, as in our case, or from color centers created by the proton implantation process. A transmission spectrum recorded perpendicular to the damaged layer revealed the presence of F (E =6.1 eV) and  $F^+$  (E=4.8 eV) color centers as previously identified in neutron-bombarded Al<sub>2</sub>O<sub>3</sub>. 15 Although such centers are localized in the damaged areas, they may act as electron traps in the guiding region and lead to creation of Ti<sup>4+</sup> and thereby impair the laser performance by parasitic absorption. To investigate the existence of any loss component related to reabsorption, the output from a white-light source was launched into the channels and the outcoupled light was then detected by an optical multichannel analyzer. However, no absorption was observed near the lasing wavelength and therefore, we believe that the measured loss arises from scattering in the channels.

In summary, we have demonstrated what we believe is the first laser operation of buried channel waveguides fabricated via proton implantation in a Ti:sapphire crystal. Continuous-wave, transverse-mode laser emission has been achieved near 780 nm at a pump power threshold of 230 mW. With the aim of developing a high-repetition-rate, short-pulse Ti:sapphire waveguide laser source for applications in optical coherence tomography our next immediate step is to suppress the propagation loss at a level well below 1 dB/cm. For this purpose current research is focused on the optimization of the waveguide design and implantation parameters as well as on investigating the effect of thermal annealing of the crystal on the loss. Annealing can reduce absorption via defects that may have formed during the implantation. Laser performance can also improve by incorporating directly coated reflectors at the end faces of the waveguide and adequate thermal management for the laser medium.

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