

Direct Numerical Simulation of Complex Multi-Fluid Flows Using a Combined Volume of Fluid and Immersed Boundary Method

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Abstract

In this paper a simulation model is presented for the Direct Numerical Simulation (DNS) of complex multi-fluid flows in which simultaneously (moving) deformable (drops or bubbles) and non-deformable (moving) elements (particles) are present, possibly with the additional presence of free surfaces. Our model combines the VOF model developed by van Sint Annaland et al. (2005) and the Immersed Boundary (IB) model developed by van der Hoef et al. (2006). The Volume of Fluid (VOF) part features i) an interface reconstruction technique based on piecewise linear interface representation ii) a three-dimensional version of the CSF model of Brackbill et al. (1992). The Immersed Boundary (IB) part incorporates both particle-fluid and particle-particle interaction via a Direct Forcing Method (DFM) and a hard sphere Discrete Particle (DP) approach. In our model a fixed (Eulerian) grid is utilized to solve the Navier-Stokes equations for the entire computational domain. The no-slip condition at the surface of the moving particles is enforced via a momentum source term which only acts in the vicinity of the particle surface. For the enforcement of the no-slip condition Lagrangian force points are used which are distributed evenly over the surface of the particle. Dissipative particle-particle and/or particle-wall collisions are accounted via a hard sphere DP approach (Hoomans et al., 1996) using a three-parameter particle-particle interaction model accounting for normal and tangential restitution and tangential friction. The capabilities of the hybrid VOF-IB model are demonstrated with a number of examples in which complex topological changes in the interface are encountered.

Introduction

Multi-fluid flows in which a sharp interface exists are frequently encountered in a variety of industrial processes. It has proven particularly difficult to accurately simulate these flows which can be attributed to i) the fact that the interface separating the fluids needs to be tracked accurately without introducing excessive computational smearing ii) the necessity to account for surface tension in case of (highly) curved interfaces iii) the incorporation of the no-slip boundary condition at the surface of (moving) solid bodies (particles). Roughly three differing approaches (see Figure 1) are possible which differ in the degree of sophistication. In the Eulerian approach the multi-fluid system is treated as interpenetrating continua with specified interactions between the phases whereas in the Lagrangian approach the dispersed elements (particles, drops or bubbles) are tracked individually taking into account the interactions with the continuous phase and other dispersed elements. This leads to the well-known and difficult closure problem in multiphase flows. In the DNS approach, of which the present VOF-IB method constitutes an example, all the relevant length and time scales are resolved and consequently these models can be helpful in testing and developing closure models which are required for the Eulerian and Lagrangian approach. This line of thought can in principle be used for any multiphase

flow system and has been adopted by the authors for gas-solid (van der Hoef et al., 2004, 2006) and gas-liquid (Deen et al., 2004) dispersed two-phase flows.

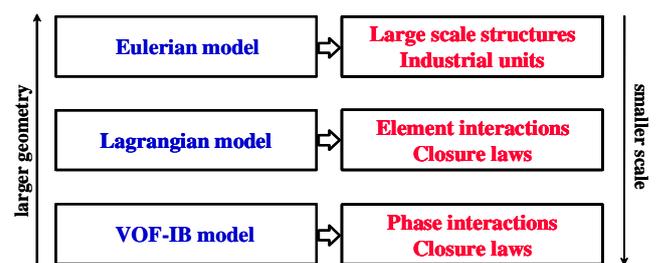


Figure 1: Multi-scale approach for complex multi-fluid flows. For each level of modeling the typical application area is indicated.

The main emphasis in this paper is on the most fundamental level of modeling, namely the Direct Numerical Simulation (DNS) of multi-fluid flows, a field which has advanced considerably in the past decade due to the advances in numerical simulation techniques and computer hardware. The simulation model presented in this paper combines the salient features of the VOF model developed by van Sint Annaland et al. (2005) and the combined Immersed Boundary Discrete Particle (IB-DP) model developed by van der Hoef et al. (2006). The Volume of Fluid (VOF) part

features i) an interface reconstruction technique based on piecewise linear interface representation ii) a three-dimensional version of the CSF model of Brackbill et al. (1992). The Immersed Boundary (IB) part incorporates both particle-fluid and particle-particle interaction via a Direct Forcing Method (DFM) and a hard sphere Discrete Particle (DP) approach. Subsequently a brief review will be presented for the two main parts (i.e. the VOF model and the combined IB-DP model) of the present model.

Volume of Fluid (VOF) methods (Hirt and Nichols, 1981; Youngs, 1982; Rudman, 1997, 1998; Rider and Kothe, 1998; Scardovelli and Zaleski, 1999; Popinet and Zaleski, 1999; Bussman et al., 1999) employ a colour function $F(x,y,z,t)$ that indicates the fractional amount of fluid present at a certain position (x,y,z) at time t . The evolution equation for F is usually solved using special advection schemes (such as geometrical advection, a pseudo Lagrangian technique), in order to minimize numerical diffusion. In addition to the value of the colour function the interface orientation needs to be determined, which follows from the gradient of the colour function. Roughly two important classes of VOF methods can be distinguished with respect to the representation of the interface, namely Simple Line Interface Calculation (SLIC) and Piecewise Linear Interface Calculation (PLIC). Earlier work is generally typified by the SLIC algorithm due to Noh and Woodward (1976) and the Donor-Acceptor algorithm published by Hirt and Nichols (1981). Modern VOF techniques include the PLIC method due to Youngs (1982). The accuracy and capabilities of the modern PLIC VOF algorithms greatly exceeds that of the older VOF algorithms such as the Hirt and Nichols VOF method (Rudman, 1997). A drawback of VOF methods is the so-called artificial (or numerical) coalescence of gas bubbles which occurs when their mutual distances is less than the size of the computational cell. In this study we have adopted the Volume of Fluid (VOF) method based on a piecewise linear interface representation (PLIC VOF). The VOF method, constitutes an powerful and efficient Direct Numerical Simulation (DNS) technique for complex free surface problems and was originally proposed by Hirt and Nichols (1981). Subsequently many improvements and extensions were embedded in the original VOF method; for an excellent overview the interested reader is referred to the review paper by Rider and Kothe (1998). Our model is based on Youngs' VOF method which gave the best overall performance in standard (two-dimensional) advection tests and simulations of (two-dimensional) Rayleigh-Taylor instability as reported by Rudman (1997). In our model relatively high values for the density and viscosity ratio (typically one hundred) can be used without an adverse effect on the stability and the required computational effort. Traditionally systems with a high density and viscosity ration have proven difficult to simulate as reported by Scardovelli and Zaleski (1999) and Sabisch et al. (2001). The latter authors typically used a density ratio of 0.5 in their computations and reported a steep increase in the required computational time at low density ratios. However, Rudman (1998) presented a two-dimensional VOF method for multifluid flows with large density variations by incorporating a piecewise linear interface reconstruction on a grid twice as fine as the velocity-pressure grid used to solve the Navier-Stokes equations.

Immersed Boundary (IB) methods (Peskin, 1977; Saiki and Birlingen, 1996; Peskin, 2002; Mittal and Iaccarino, 2005) make use of a fixed Eulerian grid to solve for the flow field of the continuous phase and Lagrangian markers associated with the motion of the immersed body which can be of flexible or rigid nature. The IB method has been widely used to study fluid-structure interaction and was pioneered by Peskin (1977) to cardiac flow problems. In recent years the range of applications of this powerful computational method has expanded considerably. For excellent reviews the interested reader is referred to Peskin (2002) and Mittal and Iaccarino (2005). The advantages of the IB method are its flexibility with respect to incorporation of differing degree of rigidity (from elastic to rigid) of the bodies. Moreover, this method is relatively easy to implement. Disadvantages include the explicit treatment of the fluid-solid interaction which leads to stiffness problems for rigid particles. In addition appropriate values for the fluid-solid interaction parameters (such as the spring stiffness) need to be determined for each particular class of problems. The IB-DP part of our technique embeds a Direct Forcing Method (DFM), to enforce the fluid-solid coupling and a Discrete Particle (DP) method to account for the possible dissipative collisions between the suspended particles and confining walls.

Our fluid-solid coupling technique is similar in concept to the IB method developed by Feng and Michaelides (2005) and Uhlmann (2005). Contrary to Feng and Michaelides we use a finite difference technique to compute the flow field and contrary to Uhlmann we have incorporated a collision model to account for dissipative particle-particle and/or particle-wall collisions. The organisation of this paper is as follows: first the description of the model and the numerical solution method is given (section 2). Section 3 is devoted to the verification of the method where both two-dimensional (2D) and three-dimensional (3D) test cases will be examined. In section 4 the results are presented and discussed and finally in section 5 the conclusions are presented.

Governing equations and numerical solution method

Our model consists of two main parts: one part deals with the presence of deformable interfaces (VOF model) whereas the other part accounts for the presence of the solid particles taking into account the possible non-ideal collisions between the particles themselves and/or confining walls (IB-DP model). First, the main conservation equations will be presented along with the incorporation of surface tension and the advection of the deformable interfaces. The fluid-solid coupling and the particle motion and (possible) collisional interaction will subsequently be described.

Conservation equations

For incompressible multi-material flows the Navier-Stokes equations can be combined into a single equation for the fluid velocity \bar{u} in the entire domain (including the interior of the solid particles) of interest taking into account i) surface tension through a local volumetric surface tension force \bar{f}_σ (with dimension N/m^3) accounting for the presence of curved deformable interfaces and ii) fluid-solid coupling through a momentum source term $\bar{f}_{f \rightarrow s}$ (with dimension

N/m^3) accounting for the presence of the suspended solid particles and chosen in such a manner that the no-slip condition at the surface of the (moving) solid bodies (particles) is enforced. The governing conservation equations for unsteady, incompressible, Newtonian, multi-fluid flows are given by the following expressions:

$$(\nabla \cdot \bar{u}) = 0 \quad (1)$$

$$\rho \left[\frac{\partial \bar{u}}{\partial t} + (\nabla \cdot \bar{u} \bar{u}) \right] = -\nabla p + \rho \bar{g} + (\nabla \cdot \mu [(\nabla \bar{u}) + (\nabla \bar{u})^T]) + \bar{f}_\sigma - \bar{f}_{\sigma_s} \quad (2)$$

where the local averaged density ρ and viscosity μ are evaluated from the local distribution of the phase indicator or colour function function F which is governed for by:

$$\frac{DF}{Dt} = \frac{\partial F}{\partial t} + (\bar{u} \cdot \nabla F) = 0 \quad (3)$$

expressing that the interface property is advected with the local fluid velocity. For the local average density ρ linear weighing of the densities of the continuous (2) and dispersed phase (1) is used:

$$\rho = F \rho_1 + (1 - F) \rho_2 \quad (4)$$

Similarly, the local average dynamic viscosity can also be obtained via linear averaging of the dynamic viscosities of the continuous (2) and dispersed phase (1). As an alternative, more fundamental approach recently proposed by Prosperetti (2001), the local average viscosity can be calculated via harmonic averaging of the kinematic viscosities of the involved phases according to the following expression:

$$\frac{\rho}{\mu} = F \frac{\rho_1}{\mu_1} + (1 - F) \frac{\rho_2}{\mu_2} \quad (5)$$

In all computations reported in this paper Eq. 5 was used to compute the local average viscosity. The volumetric surface tension force appearing in the momentum Eq. 2 acts only in the vicinity of the interface.

Surface tension

In the CSF model (Brackbill et al., 1992) the surface tension force acts via a source term \bar{f}_σ in the momentum equation which only acts in the vicinity of the interface. The expression for \bar{f}_σ is given by

$$\bar{f}_\sigma = 2F\sigma\kappa\bar{m} \quad (6)$$

where the expression for the curvature is obtained from the divergence of the unit normal vector to the interface:

$$\kappa = -(\nabla \cdot \bar{n}) = \frac{1}{|\bar{m}|} \left[\frac{\bar{m}}{|\bar{m}|} \cdot \nabla |\bar{m}| - (\nabla \cdot \bar{m}) \right] \quad (7)$$

The normal to the interface is computed from the gradient of the smoothed colour function. The smoothing technique used in this paper will be discussed later.

Advection of deformable interfaces

The integration of the hyperbolic F-advection equation is the most critical part of the VOF model and is based on geometrical advection which can be viewed as a pseudo-Lagrangian advection step. The advantage of the geometrical advection is given by the fact that a very sharp interface is maintained during the simulations. First for each Eulerian cell containing an interface the unit normal vector to the interface is estimated from the gradient of the colour function F :

$$\bar{n} = \frac{\nabla F}{|\nabla F|} \quad (8)$$

Table 1: Criteria for the determination of the type of interface cell.

type	Criteria
1	$6n_1n_2n_3F < n_1^3$
2	$n_1^3 < 6n_1n_2n_3F < n_2^3 - (n_2 - n_1)^3$
3	if $n_1 + n_2 > n_3$ $n_2^3 - (n_2 - n_1)^3 < 6n_1n_2n_3F < n_3^3 - (n_3 - n_1)^3 - (n_3 - n_2)^3$ if $n_1 + n_2 < n_3$ $n_2^3 - (n_2 - n_1)^3 < 6n_1n_2n_3F < (n_1 + n_2)^3 - n_1^3 - n_2^3$
4	$n_1 + n_2 > n_3$ and $6n_1n_2n_3F > n_3^3 - (n_3 - n_1)^3 - (n_3 - n_2)^3$ $6n_1n_2n_3F < (n_1 + n_2)^3 - n_1^3 - n_2^3 - (n_1 + n_2 - n_3)^3$
5	$n_1 + n_2 < n_3$ and $6n_1n_2n_3F > (n_1 + n_2)^3 - n_1^3 - n_2^3$

Table 2: Equations for the plane constant d .

type	Plane constant
1	$d^3 = 6n_1n_2n_3F$
2	$d^3 - (d - n_1)^3 = 6n_1n_2n_3F$
3	$d^3 - (d - n_1)^3 - (d - n_2)^3 = 6n_1n_2n_3F$
4	$d^3 - (d - n_1)^3 - (d - n_2)^3 - (d - n_3)^3 = 6n_1n_2n_3F$
5	$d^3 - (d - n_1)^3 - (d - n_2)^3 + (d - n_1 - n_2)^3 = 6n_1n_2n_3F$

The number of possible interface configurations can be minimised from sixty four to five generic ones which are schematically shown in Fig. 1. From these five generic interface types the particular type prevailing in a certain Eulerian cell needs to be determined on basis of the known interface orientation (i.e. the normal vector to the interface) and the F-value of the interface cell. The criteria for determining the type of interface cell are listed in Table 1. For the computation of the fluxes through the cell faces the equation for the planar interface segment cutting through the Eulerian cell needs to be considered. This equation is given by:

$$n_1\xi_1 + n_2\xi_2 + n_3\xi_3 = d \quad (9)$$

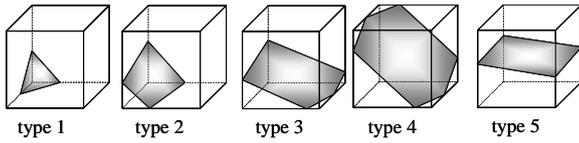


Figure 2: Five generic types of interface configurations considered in the computation of the fluxes through the cell faces.

where ξ_i ($i = 1..3$) represents the dimensionless co-ordinate in direction i given by:

$$\xi_i = \frac{x_i}{\Delta x_i} \quad (10)$$

where Δx_i represents the grid-spacing in co-ordinate direction x_i ($i = 1..3$). The value of the plane constant d can be determined by equating the expression for the dimensionless liquid volume (volume below the planar interface segments shown in Fig. 1) to the known fractional amount of liquid or the F -value in the interface cell, which leads to the equations listed in Table 2. The value of d can be obtained readily from the root of these non-linear equations using the Newton-Raphson method which needs however to be done with care in order to find the correct root of the cubic equations. As an alternative the Regula Falsi method can be used, which requires however an interval in which the root can be found. This interval can be obtained on basis of the known interface orientation (i.e. components of the normal to the interface) and the fractional amount of liquid in the interface cell (i.e. the F -value) using simple geometrical considerations. One should keep in mind here that the solution of the non-linear equation needs to be carried out only for the interface cells.

Once the aforementioned steps have been taken, finally the amount of liquid fluxed through each of the faces of the Eulerian cells during a time step Δt can be computed. The F -advection equation is discretised with an explicit treatment of the convections terms, where a straightforward generalisation of the 2D geometrical advection method given by Delnoij (1999) is used (also see Scardovelli and Zaleski, 1999). In our implementation of this method we have adopted the split advection scheme. Because the expressions for the fluxes through the cell faces are quite lengthy they are not given here. Finally the computed new F -values are corrected for (small) non-zero divergence of the velocity field due to the iterative solution of the Pressure Poisson Equation (PPE).

Smoothing of the colour function F

As indicated before the interface orientation (i.e. the normal to the interface) is computed from the gradient of the color function F according to Eq. 8. Basically this involves numerical differentiation of a discontinuous function leading in practice to (small) inaccuracies. This problem can be overcome however by making use of a smoothed color function \tilde{F} for the computation of the unit normal to the interface using Eq. 8 with F replaced by \tilde{F} obtained from:

$$\tilde{F}(\bar{x}) = \sum_m D(x - x_m) D(y - y_m) D(z - z_m) F(\bar{x}_m) \quad (11)$$

where the smoothing function D is given by the function proposed by Peskin (1977):

$$D(x) = \frac{1}{2h} \left(1 + \cos\left(\pi \frac{x}{h}\right) \right) \quad (12)$$

or as an alternative by a suitable polynomial expression as the one proposed by Deen et al. (2004):

$$D(x) = \frac{15}{16} \frac{1}{h} \left[\left(\frac{x}{h}\right)^4 - 2\left(\frac{x}{h}\right)^2 + 1 \right] \quad (13)$$

where h represents the width of the computational stencil used for the smoothing. The summation in Eq. 11 only involves the grid points with distance (in each separate co-ordinate direction) equal or less then the smoothing or filter width h . We typically use $h = 2\Delta$ where Δ represents the Eulerian grid size and, unless otherwise stated. The width of the computational stencil for the smoothing should be selected carefully. When the width is too small numerical instabilities may arise, especially in case the coefficient of surface tension is high. On the other hand when the width of the computational stencil is chosen too large, excessive smoothing (“thickening” of the interface) is obtained which is undesirable. For the simulations reported in this paper we used Eq. 13 and additionally we used the smoothed colour function \tilde{F} instead of F in Eq. 6. It should be stressed here that this smoothed colour function is only used in conjunction with the estimation of the unit normal to the interface and not in the computation of the material fluxes through the faces of the computational cells for which the unsmoothed colour function was used.

Fluid-solid coupling

The momentum source term $\bar{f}_{f \rightarrow s}$ (with dimension N/m^3) accounts for the presence of the suspended solid particles and is chosen such that the no-slip condition at the surface of the (moving) particles is accounted for. The computation of $\bar{f}_{f \rightarrow s}$ constitutes an important element of the model and requires first the calculation of the Eulerian momentum density $\rho^n \bar{u}^n$ from the available data at the old time level n .

$$\rho^n \bar{u}^n = \rho^n \bar{u}^n + \Delta t [\rho^n \bar{g} - \rho^n (\nabla \cdot \bar{u}^n \bar{u}^n) - \nabla p^n + \nabla \cdot \mu^n ((\nabla \bar{u}^n) + (\nabla \bar{u}^n)^T) + \bar{f}_\sigma^n] \quad (14)$$

The Eulerian momentum density is subsequently mapped to the Lagrangian force point m using a distribution function D to obtain the Lagrangian momentum density $\rho^n \bar{U}_m^n$:

$$\rho^n \bar{U}_m^n = \sum_k D(\bar{r}_k - \bar{r}_m) \rho^n \bar{u}^n(\bar{r}_k) \quad (15)$$

where \bar{r}_k and \bar{r}_m represent respectively the Eulerian velocity node k and the Lagrangian force point m residing on the surface of the particle. Unlike the traditional IB method,

the Lagrangian force points reside at the surface of the particles and are moved with the particle velocities and not with the interpolated fluid velocity. The Lagrangian points are distributed in an uniform manner over the surface of the particles. For the distribution function D we use again volume-weighting. It should be added here that, due to the staggered grid used for the flow computation, the mapping given by Eq. 15 should be carried out separately for each component of the momentum density. Subsequently the velocity of the Lagrangian force point m is computed from the combined effect of particle translation and particle rotation:

$$\bar{W}_m = \bar{w}_p + (\bar{\omega}_p \otimes (\bar{r}_m - \bar{r}_p)) \quad (16)$$

where \bar{r}_m and \bar{r}_p respectively denote the position vector of Lagrangian force point m and the position vector of the center of particle p , whereas the translational and rotational velocities are respectively given by \bar{w}_p and $\bar{\omega}$. The force density at the Lagrangian force point m is then obtained from:

$$\bar{F}_m = \frac{\rho^n \bar{W}_m - \rho^n \bar{U}_m}{\Delta t} \quad (17)$$

Finally the Eulerian force density is obtained by mapping the Lagrangian force density \bar{F}_m^n , related to \bar{F}_m by the following equations:

$$\bar{F}_m^n = \frac{\Delta V_m}{h^3} \bar{F}_m = \left[\frac{\pi}{3N_p} \left[12 \left(\frac{R}{h} \right)^2 + 1 \right] \right] \bar{F}_m \quad (18)$$

for a sphere, to the Eulerian mesh. Again this mapping needs to be carried out for each component of the force density separately and needs to be summed over all N_p Lagrangian force points within a the range of influence of this point:

$$\bar{f}_{f \rightarrow s}(\bar{r}) = \sum_m D(\bar{r} - \bar{r}_m) \bar{F}_m^n(\bar{r}_m) \quad (19)$$

At this point we have at our disposal the spatial distribution of the Eulerian force density and we turn to the calculation of a tentative velocity field which accounts for the convective and diffusive momentum transport and all source terms excluding the pressure gradient:

$$\rho^n \bar{u}^{n+1} = \rho^n \bar{u}^n + \Delta t [\rho^n \bar{g} - \rho^n (\nabla \cdot \bar{u}^n \bar{u}^n) + \nabla \cdot \mu^n ((\nabla \bar{u}^{n+1}) + (\nabla \bar{u}^n)^T) + \bar{f}_\sigma^n - \bar{f}_{f \rightarrow s}] \quad (20)$$

Eq. 20 is solved with a standard finite difference technique where the diffusion operator is approximated with standard central second order finite difference representations (mixed derivatives are evaluated explicitly) whereas the convection terms are computed with a second order flux delimited Barton-scheme (Centrella and Wilson, 1984). We use a robust and very efficient Incomplete Cholesky Conjugate Gradient (ICCG) algorithm to solve the resulting sparse matrix equation for each velocity component. The velocity

field at the new time level $n+1$ is related to the tentative velocity field as follows:

$$\bar{u}^{n+1} = \bar{u}^{n+1*} - \frac{\Delta t}{\rho^n} \nabla p^{n+1} \quad (21)$$

Since \bar{u}^{n+1} needs to satisfy the incompressibility constraint, upon taking the divergence of Eq. 21 the pressure Poisson equation is obtained:

$$(\nabla \cdot \frac{1}{\rho^n} \nabla p^{n+1}) = \frac{1}{\Delta t} (\nabla \cdot \bar{u}^{n+1*}) \quad (22)$$

which again is solved with a robust and efficient ICCG algorithm to obtain the pressure at the new time level. From Eq. 21 finally the velocity field at the new time level is obtained which completes the computation of the fluid flow and the fluid-solid coupling.

Particle motion and collisional interaction

The translational and rotational motion of the suspended solid particles is given by the Newtonian equations of motion respectively given by:

$$m_p \frac{d\bar{w}_p}{dt} = m_p \bar{g} + \bar{F}_{f \rightarrow s} \quad (23)$$

$$I_p \frac{d\bar{\omega}_p}{dt} = \bar{T}_{f \rightarrow s} a \quad (24)$$

where m_p and I_p represent respectively the mass and the moment of inertia of the particle. The final term on the right-hand side in Eq. 23 accounts for the drag force exerted by the fluid on the particle and is computed from:

$$\bar{F}_{f \rightarrow s} = \sum_{m=1}^{N_p} \bar{F}_m \Delta V_m \quad (25)$$

whereas the torque appearing at the right hand side of Eq. 24 is computed according to the following expression:

$$\bar{T}_{f \rightarrow s} = \sum_{m=1}^{N_p} (\bar{r}_m - \bar{r}_p) \times \bar{F}_m \Delta V_m \quad (26)$$

where \bar{F}_m and ΔV_m respectively denote the force density at Lagrangian force point m given by Eq. 6 and the volume of the range of influence of this force point given by the following expression:

$$\Delta V_m = \frac{\pi h^3}{3N_p} \left[12 \left(\frac{R}{h} \right)^2 + 1 \right] \quad (27)$$

where h is the average Eulerian grid size and R the radius of the particle. The summation in Eqs. (25) and (26) is extended over all force points N_p distributed over the surface of the particle.

The source terms appearing in the Newtonian equations of motion are treated as known (explicit) terms and therefore

the integration of these equations can be conducted in principle with any integration technique for ordinary differential equations. For the simulations reported in this paper we have used a second order trapezoidal rule producing translational and rotational velocities at the new time level computed respectively as follows:

$$\bar{w}_p^{n+1} = \bar{w}_p^n + \bar{g} \Delta t + \frac{\Delta t}{2m_p} [\bar{F}_{f \rightarrow s}^n + \bar{F}_{f \rightarrow s}^{n+1}] \quad (28)$$

$$\bar{\omega}_p^{n+1} = \bar{\omega}_p^n + \frac{\Delta t}{2I_p} [\bar{T}_{f \rightarrow s}^n + \bar{T}_{f \rightarrow s}^{n+1}] \quad (29)$$

Once these new velocities are obtained an event driven hard sphere collision model is invoked. In this model it is assumed that the interaction forces are impulsive and therefore all other finite forces are negligible during collision. The closure of this collision model involves three micro-mechanical parameters: the coefficients for normal and tangential restitution and the tangential friction coefficient, which in principle can be obtained from impact experiments.

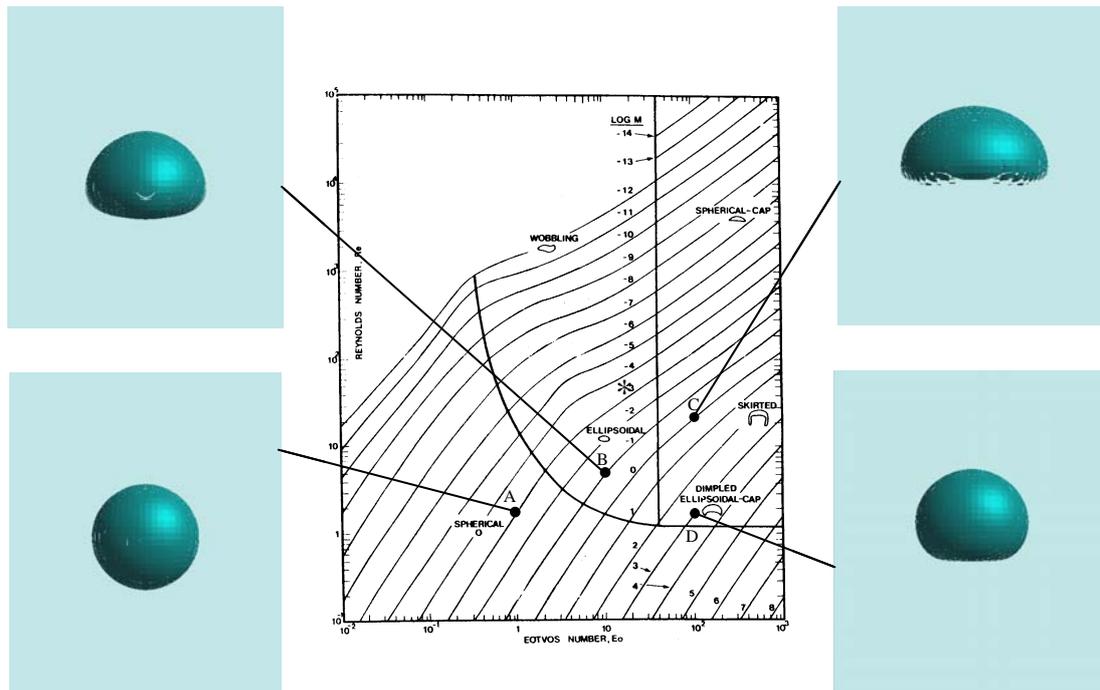
Verification

The combined VOF-IB model was systematically tested to verify the correctness of the computer implementation. Van Sint Annaland et al. (2005) performed extensive calculations using their VOF-model for gas bubbles rising in quiescent

viscous liquids and demonstrated that the computed terminal rise velocities and shapes of the bubbles agreed very well with those obtained from the Grace diagram over a very wide range of Eötvös and Morton numbers, while using a high density and viscosity ratio characteristic for gas-liquid systems (see e.g. Figure 3). They also applied their model successfully to a case were the interface experiences substantial changes, i.e. co-axial and oblique coalescence of two gas bubbles rising in a viscous liquid and obtained good agreement with results published in literature. The IB-model was tested extensively by computing the terminal velocity of single spheres and the drag coefficient for static arrays of particles, which is illustrated in Figure 4. In each case good agreement with data reported in literature was found.

Results

The technique presented in this paper can in principle be used for a broad range of complex multi-fluid flows such as gas-liquid two-phase flows through a (dense) packing of solid spheres encountered in for instance trickle flow reactors. In addition this technique can be used to study the microscopic phenomena relevant for fluid bed granulation. In this paper we report a number of test cases in which substantial changes in interface topology prevail, namely i) impact of a particle on a shallow liquid layer ii) impact of a falling particle on a rising gas bubble iii) impact of a drop on a stationary array of particles.



Bubble regime	M	Eo	Re _G	Re _C	Case In Figure 3
<i>Spherical</i>	1.26.10 ⁻³	0.971	1.7	1.6	A
<i>Ellipsoidal</i>	0.10	9.71	4.6	4.3	B
<i>Skirted</i>	0.971	97.1	20	18	C
<i>Dimpled/Ellipsoidal</i>	10 ³	97.1	1.5	1.7	D

Figure 3: Computed bubbles shapes and terminal Reynolds numbers (see Table) obtained from the Volume-Tracking (VOF) model and corresponding bubble regimes in the Grace diagram (van Sint Annaland et al., 2005). Re_G and Re_C represent respectively the bubble Reynolds number obtained from the Grace diagram and the computed bubble Reynolds number.

Table 3: Parameters used for the impact simulation of a spherical particle on a shallow liquid surface.

Computational grid	100x100x200 (-)
Grid size	0.0005 m
Time step	0.00005 s
Particle radius	0.01 m
Particle density	2000 kg/m ³
Initial particle position	(x ₀ ,y ₀ ,z ₀) = (0.025,0.025,0.075) m
Liquid density	1000 kg/m ³
Liquid viscosity	0.1 kg/(m.s)
Gas density	100 kg/m ³
Gas viscosity	0.01 kg/(m.s)
Surface tension	0.1 N/m

Table 4: Parameters used for the simulation of the collision between a falling particle and a rising gas bubble.

Computational grid	100x100x200 (-)
Grid size	0.0005 m
Time step	0.00005 s
Particle radius	0.005 m
Bubble radius	0.010 m
Particle density	2000 kg/m ³
Initial particle position	(x ₀ ,y ₀ ,z ₀) = (0.025,0.025,0.025) m
Initial bubble position	(x ₀ ,y ₀ ,z ₀) = (0.025,0.025,0.075) m
Liquid density	1000 kg/m ³
Liquid viscosity	0.1 kg/(m.s)
Gas density	100 kg/m ³
Gas viscosity	0.01 kg/(m.s)

Table 5: Parameters used for the impact simulation of a drop on a stationary array of particles.

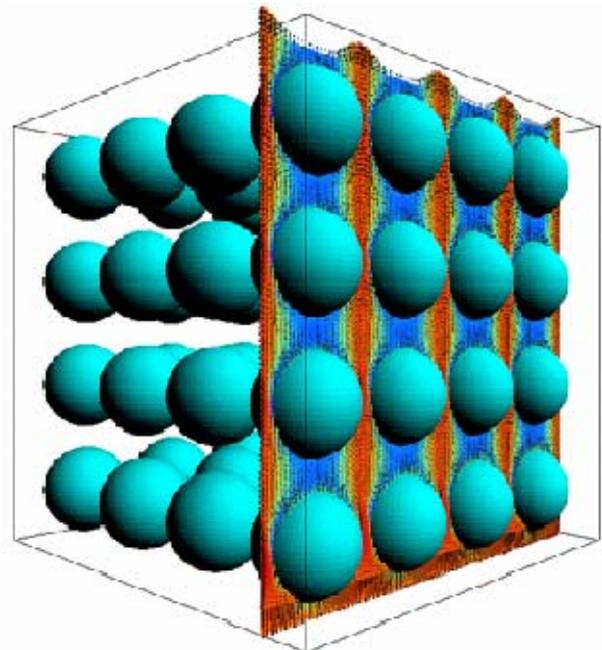
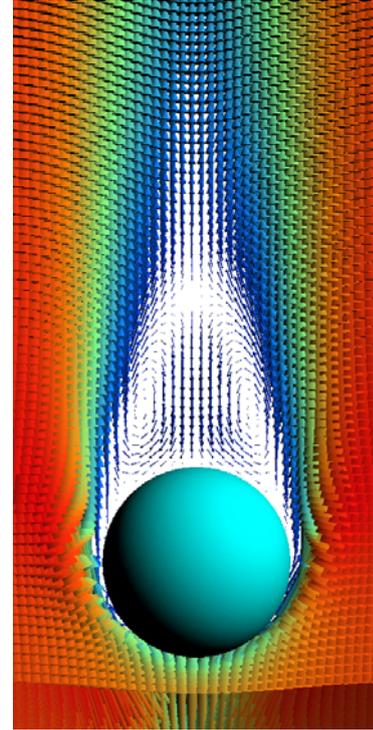
Computational grid	80x80x160 (-)
Grid size	0.0005 m
Time step	0.00005 s
Particle radius	0.003 m
Particle array	cubic lattice of 5x5x5 particles (-)
Drop radius	0.01 m
Drop position	(x ₀ ,y ₀ ,z ₀) = (0.02,0.02,0.06) m
Liquid density	1000 kg/m ³
Liquid viscosity	0.1 kg/(m.s)
Gas density	100 kg/m ³
Gas viscosity	0.01 kg/(m.s)
Surface tension	0.1 N/m

Impact of a particle on a shallow liquid layer

The impact of particles on shallow liquid surfaces has been studied experimentally by various researchers and constitutes a challenging test case for our hybrid VOF-IB method because, depending on the physical properties (viscosity and surface tension) of the liquid, rather complex changes in interface topology can prevail. As a reference case a system was considered with a liquid layer thickness corresponding to the radius of the particle. The particle was released from its rest position in the gas cap above the liquid at $t = 0$ s. No-slip boundary conditions were imposed at the confining domain walls whereas the no-slip condition at the surface of the particle was imposed with the IB method. The data used for the simulation are detailed in Table 3. In Figure 5 a series of snapshots of the impact simulation are shown. In this (and all other) figures the interface is visualized with a surface mesh defined by the corner points of the polygons representing the interface segments at the level of the computational cells (see Figure 2). The deformation of the (initially flat) surface

develops prior to the actual contact of the particle with the liquid. During the penetration of the particle in the liquid layer a hemi-spherical cavity is formed and finally the particle comes to rest after a few inelastic collisions with the bottom wall. In principle the apparent (normal) restitution coefficient e_a for this process can be found from the initial height h_0 of the particle and the maximum rebound height h_1 after the first collision:

$$e_a = \sqrt{\frac{h_1}{h_0}} \quad (30)$$

**Figure 4:** Computed flow fields obtained from IB-model for a stationary spherical solid particle at $Re_p = 100$ (top) a

stationary simple cubic array of spherical particles at $Re_p = 1$ (bottom).

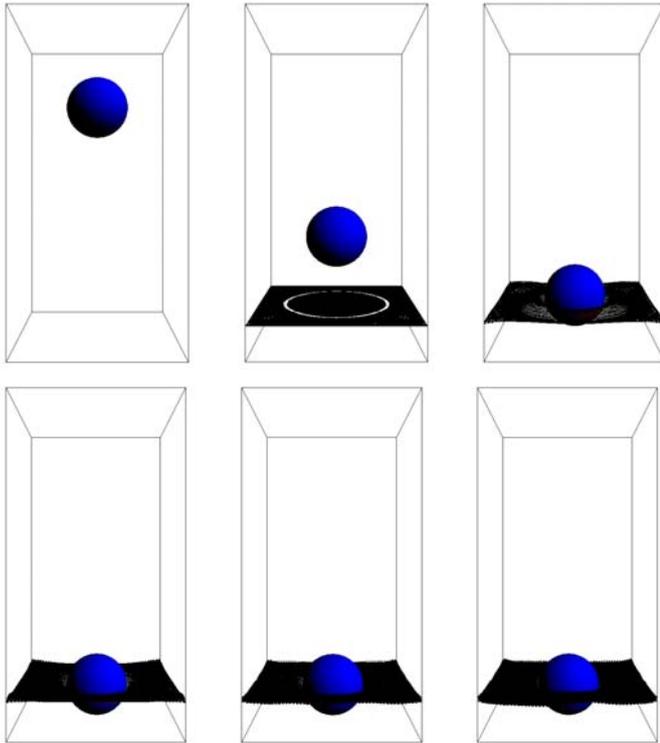


Figure 5: Snapshots at different times of the impact of a spherical particle (blue) of 0.02 m diameter released from position (0.025 m, 0.025 m, 0.075 m) on a shallow liquid layer (thickness 0.01 m) using a 100x100x200 grid and a time step of 5.10^{-5} s. Top (from left to right): $t = 0.000$ s, $t = 0.100$ s and $t = 0.200$ s. Bottom (from left to right): $t = 0.300$ s, $t = 0.400$ s and $t = 0.500$ s. Additional data are given in Table 3.

For this particular case an apparent (normal) restitution coefficient of 0.48 was found indicating considerable viscous dissipation due to the presence of the shallow liquid layer. For reference purposes a calculation was performed in which the liquid layer was absent (impact in gas) and produced an apparent (normal) restitution coefficient of 0.53 which is much closer to the (chosen) normal restitution coefficient of 0.9 for particle-wall collisions. As mentioned earlier, the phase viscosities are key parameters for the impact process and therefore two additional calculations, one with and one without a liquid layer, were performed for ten-fold lower values of the phase viscosities (viscosity ratio was kept the same) at otherwise identical conditions. For these cases apparent normal restitution coefficients of 0.69 (with liquid layer) and 0.73 (without liquid layer) were obtained.

Impact of a falling particle on a rising gas bubble

In the second example we simulate the impact of a particle on a single rising gas bubble. The particle was released from its initial position in the top part of the domain whereas the bubble was released from its initial position in the bottom part of the domain. For the simulation free-slip boundary conditions were imposed at the domain walls, additional data used for the simulation are detailed in Table 4. In Figure 6 a series of snapshots of the particle-bubble impact are shown. It is interesting to notice that the indentation of the bubble roof

already commences before the actual contact of the particle with the bubble roof (at $t = 0.100$ s) which can be

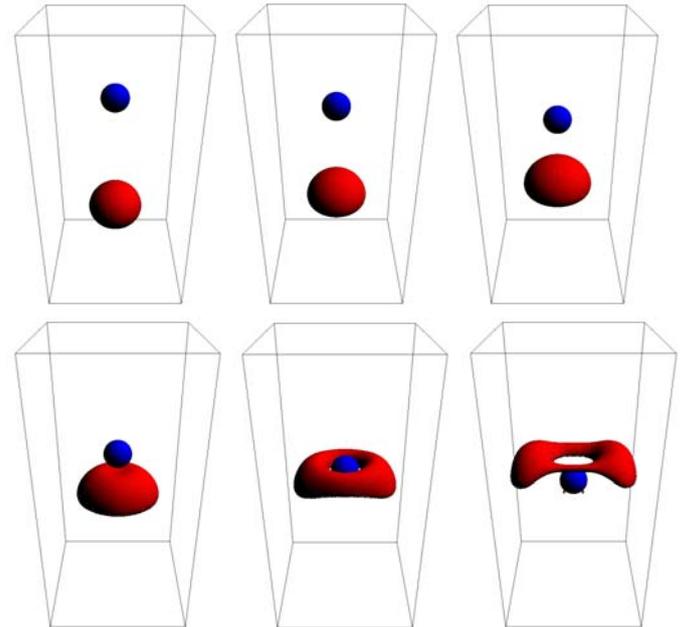


Figure 6: Snapshots (view angle 30 degrees from above) at different times of the impact of a falling spherical particle (blue) of 0.01 m diameter on a rising gas bubble (red) of 0.02 m diameter, using a 100x100x200 grid and a time step of 5.10^{-5} s. Top (from left to right): $t = 0.025$ s, $t = 0.050$ s and $t = 0.075$ s. Bottom (from left to right): $t = 0.100$ s, $t = 0.125$ s and $t = 0.150$ s. Additional data are given in Table 4.

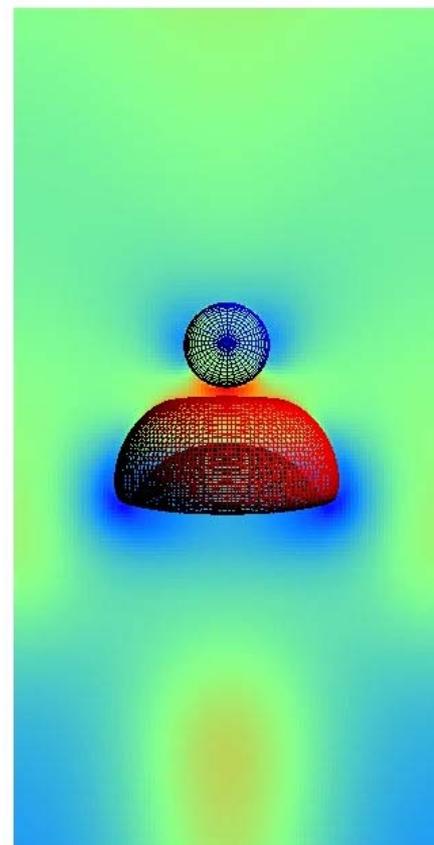


Figure 7: Pressure distribution in a central yz-plane at $t = 0.100$ s. For reference purposes the surface meshes of the particle and the bubble are included. Note the indentation of the interface at the nose of the bubble and the zone of

increased pressure between the particle and bubble nose.

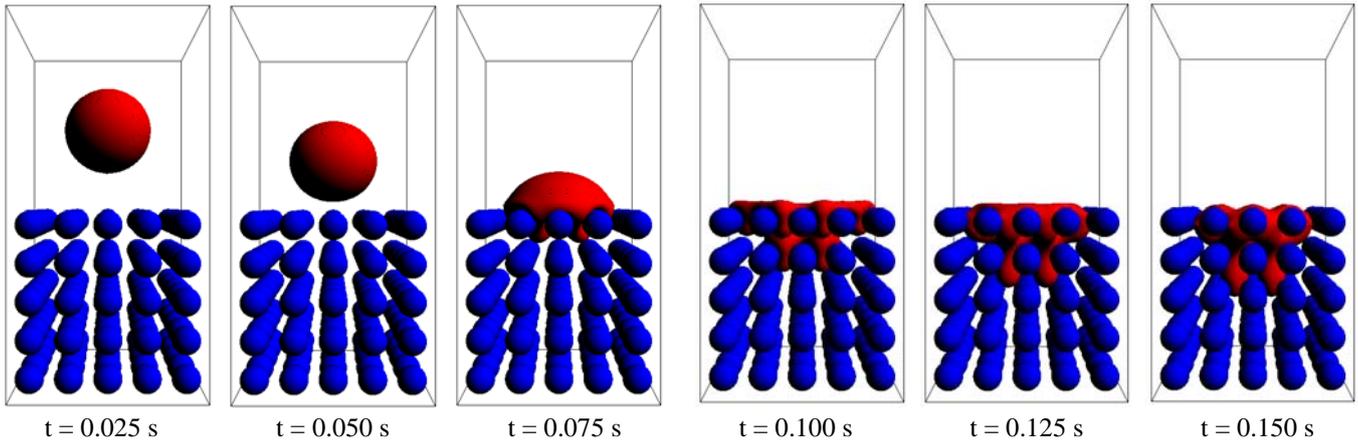


Figure 8: Snapshots at different times of the impact of a drop of 0.02 m diameter released from position (0.02 m, 0.02 m, 0.06 m) on a stationary array of spherical particles kept at its original position. Computational grid: 80x80x160; time step: $5 \cdot 10^{-5}$ s. Additional data are given in Table 5.

attributed to stagnation effects. Upon impact of the particle on the bubble roof the shape deformation progresses considerably and eventually the particle fully penetrates the rising bubble with concurrent splitting of the toroidal bubble. In figure 7 the pressure distribution in the central yz-plane is shown at $t = 0.100$ s together with the surface meshes for the particle and the bubble. As expected a region with increased pressure between the approaching particle and the nose of the bubble exists.

Impact of a drop on a stationary array of spherical particles

In the last example we simulate the impact of a large drop on a stationary array of spherical particles arranged in a simple cubic packing configuration. The drop was released from its initial position in the top part of the domain whereas the particle array was kept at its stationary position in the bottom part of the domain (gas phase initially quiescent). For the simulation again no-slip boundary conditions were imposed at the domain walls, additional data used for the simulation are detailed in Table 5. In Figure 6 a series of snapshots of the droplet impact on the array of particles are shown. As evident from this figure the big drop upon impact on the array of particles considerable stretches in the lateral direction followed by percolation of the liquid through the voids in the packing.

Conclusions and outlook

In this paper a simulation model has been presented for the Direct Numerical Simulation (DNS) of complex multi-fluid flows in which simultaneously (moving) deformable (drops or bubbles) and non-deformable (moving) elements (particles) are present, possibly with the additional presence of free surfaces. Our model combines the VOF model developed by van Sint Annaland et al. (2005) and the Immersed Boundary (IB) model and has been applied to the simulation of a number of cases in which substantial changes of the interface topology prevail. Our simulations qualitatively reproduce the observed phenomena but clearly extension and refinement of the model is required to incorporate for instance an accurate representation of the wetting properties of three-phase systems. In addition

detailed experimental validation using well-defined experiments is still required. Once these steps have been taken, the model can be used to study for example liquid spreading in (structured) packings in a very detailed way. In this connection it should be stressed that the IB method offers considerable flexibility in representing geometrically complex structures.

Nomenclature

d	Plane constant for interface segment cutting through Eulerian cell (-)
D	Distribution or smoothing function (-)
F	Fractional amount of liquid (-)
\tilde{F}	Smoothed colour function (-)
h	Smoothing function stencil width (m)
	Measure for Eulerian grid size (m)
I_p	Moment of inertia ($\text{kg} \cdot \text{m}^2$)
m_p	Particle mass (kg)
N_p	Number of force points per particle (-)
n_i	i^{th} component of the unit normal vector (-)
p	Pressure (N/m^2)
R	Particle radius (m)
t	Time (s)
x_i	i^{th} co-ordinate direction (m)
x	x co-ordinate (m)
y	y-co-ordinate (m)
z	z-co-ordinate (m)

Greek letters

κ	Curvature (m^{-1})
μ	Dynamic viscosity ($\text{kg}/(\text{m} \cdot \text{s})$)
ρ	Density (kg/m^3)
Δx_i	Grid spacing in i^{th} co-ordinate direction (m)
σ	Surface tension (N/m)
Δt	Time step (s)
ΔV_m	Volume of range of influence of force point m (m^3)

Vectors

\bar{f}_σ	Volumetric surface tension force (N/m^3)
$\bar{f}_{f \rightarrow s}$	Eulerian force density (N/m^3)

$\bar{F}_{f \rightarrow s}$	Total force exerted by the fluid on the particle (N)
\bar{F}_m	Lagrangian force density (N/m ³)
\bar{g}	Gravitational acceleration (m/s ²)
\bar{m}	Normal vector
\bar{n}	Unit normal vector
\bar{r}	Position vector (m)
$\bar{T}_{f \rightarrow s}$	Torque exerted by fluid on the particle (N.m)
\bar{u}	Velocity (m/s)
\bar{w}_p	Particle translational velocity (m/s)
\bar{W}_m	Velocity at Lagrangian force point m (m/s)
$\bar{\omega}_p$	Particle rotational velocity (s ⁻¹)

Subscripts and superscripts

1,2	Phase number
m	Marker
x	x-direction
y	y-direction
z	z-direction

Operators

$\partial / \partial t$	Partial time derivative (s ⁻¹)
D / Dt	Substantial derivative (s ⁻¹)
∇	Gradient operator (m ⁻¹)
$\nabla \cdot$	Divergence operator (m ⁻¹)
T	Transpose of a tensor
\otimes	Cross vector product

Appendix A

In this appendix we explain in more detail how the force density function appearing in the momentum equation is computed and additionally give the expressions for the number of Lagrangian force points N_p spherical (3D) bodies.

For a sphere the region of influence of all Lagrangian force points is confined by two concentric spheres with inner radius $R - \frac{1}{2}h$ and outer radius $R + \frac{1}{2}h$, where R represents the particle radius and h the characteristic Eulerian grid size given by $h = \sqrt{\Delta x \Delta y \Delta z}$. To each Lagrangian force point m , an average volume ΔV_m , signifying its range of influence, can be assigned given by:

$$\Delta V_m = \frac{4\pi}{3N_p} [(R + \frac{1}{2}h)^3 - (R - \frac{1}{2}h)^3] = \frac{\pi h^3}{3N_p} \left[12 \left(\frac{R}{h} \right)^2 + 1 \right] \quad (\text{A.1})$$

Let \bar{F}_m denote the interpolated local force density at the Lagrangian force point m . The local force density which should be distributed to the Eulerian grid is now obtained by multiplying \bar{F}_m with ΔV_m and dividing the result by h^3 (the volume of the Eulerian control volume):

$$\bar{F}_m^* = \frac{\Delta V_m}{h^3} \bar{F}_m = \left[\frac{\pi}{3N_p} \left[12 \left(\frac{R}{h} \right)^2 + 1 \right] \right] \bar{F}_m \quad (\text{A.2})$$

The total number of force points can be estimated from (A.2) by requiring that the volume of the range of influence of force point m equals the volume of the Eulerian control volume $\Delta V_m = h^3$ leading to the following formula:

$$N_p = \frac{\pi}{3} \left[12 \left(\frac{R}{h} \right)^2 + 1 \right] \quad (\text{A.3})$$

The relation between the Eulerian force density and the Lagrangian force density to be distributed to the Eulerian mesh is given by the following expression:

$$\bar{f}_{f \rightarrow s}(\bar{r}) = \sum_m D(\bar{r} - \bar{r}_m) \bar{F}_m^*(\bar{r}_m) \quad (\text{A.4})$$

where for the distribution function D volume-weighting is used.

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